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## **Machining Fundamentals Chapter 4 Answers**

Jobs such as tool-and-diemaking and precision machining require aptitudes comparable to those of College graduates. Hence the Option (B) College students, is the appropriate answer.. This is because the machining requires decision making and determination of how to manufacture is required which is acquired from experience and would be the maximum in case of college students.

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The parameters to define a machining process are.  
-cutting speed (primary motion) -feed rate (secondary motion) -depth of cut (penetration of tool on the workpiece) Cutting speed... -is the relative velocity between the cutting tool and the surface of the workpiece.  $V_c = (RPM \cdot D) / 1000$ .

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